Safety Data Sheet (SDS)

Established Date: 01/Apr./2009 Revised Date: 01/Jun./2022

1. Identification of the Substance and of the Company

Product Identifier:

High-Speed Tool Steel (include the coated or surface treated High-Speed Tool Steel)

Supplier Information:

Company Name: OSG USA, INC.
Address: 620 Stetson Avenue

Saint Charles, IL 60174

Contact Department: Engineering
Phone Number: 800-837-2223
FAX Number: 800-837-3334
Emergency Phone Number: 800-837-2223

Recommended Use of the High-Speed Tool Steel:

Cutting and drilling tools for metallic materials

Restrictions on Use of the High-Speed Tool Steel:

Do not use for other than the specified purpose

Attention to the Phase/State of the High-Speed Tool Steel:

- •High-Speed Tool Steel as solid state like cutting tools is chemically stable and safe at explosive, flammable, combustible, pyrophoric, water-reactive, and oxidizability under normal environment.
- ·High-Speed Tool Steel is safe for use as the cutting tools (grinding, machining, rolling for metals) under normal condition.
- This SDS informs about the dust, fume or vapor which occur from High-Speed Tool Steel producing process such as raw material powder handling and grinding.

2. Hazard Identification

The GHS Classification

Some data (such as the burning rate test data, etc.) for the dust, fume or vapor which occur from High-Speed Tool Steel producing process are unavailable. Therefore, they are not be classified by GHS.

In here, GHS classification of the each metallic ingredients (cobalt, chromium and manganese) for composing the High-Speed Tool Steel can be disclosed. In addition, other hazards and harmful effects (for health, environment, physical and chemical) which are not listed are unclassifiable or non-applicable by GHS.

GHS classification for the hazards of cobalt alone in below,

(When cobalt is included as ingredients of High-Speed Tool Steel.)

Health Hazard	·Acute toxicity (oral)	Category4
	·Acute toxicity (inhaled: dust, mist)	Category1
	·Serious eye damage / eye irritation	Category2B
	·Respiratory sensitization	Category1A
	·Skin sensitization	Category1A
	·Carcinogenicity	Category2

	·Reproductive toxicity	Category1B
Environmental Hazard:	·Specific target organ toxicity (Single exposure)	Category1 (Respiratory)
	·Specific target organ toxicity (Repeated exposure)	Category1 (Respiratory, Heart, Thyroid, Blood)
	·Hazardous to the aquatic	Category1
	environment – prolonged (Chronic hazard)	Category1
	·Hazardous to the aquatic	Category
	environment – repeated (Acute hazard)	

GHS classification for the hazards of chromium alone in below,

(When chromium is included as ingredients of High-Speed Tool Steel.)

(When chromium	is included as ingredients of fright opeed 1001 ofeer.			
Health Hazard	·Serious eye damage	Category2B		
	·Respiratory sensitization	Category1		
	·Skin sensitization	Category1		
	·Germ cell mutagenicity	Category2		
	·Specific target organ toxicity (Single exposure)	Category2 (Respiratory tract irritation)		
	·Specific target organ toxicity (Repeated exposure)	Category3 (Respiratory)		

GHS classification for the hazards of manganese alone in below, (When manganese is included as ingredients of High-Speed Tool Steel.)

Health Hazard	·Skin corrosion, irritation	Category3
	·Serious eye damage	Category2B
	·Reproductive toxicity	Category1B
	·Specific target organ toxicity (Single exposure)	Category1 (Respiratory)
	·Specific target organ toxicity (Repeated exposure)	Category1 (Nervous system , Respiratory)
Environmental Hazard:	·Hazardous to the aquatic	Category4
паzаго	environment – prolonged	
	(Chronic hazard)	

GHS Label Elements

GHS label elements of the each metallic ingredients (cobalt, chromium and manganese) for composing the High-Speed Tool Steel can be disclosed in below.

	Cobalt	Chromium	Manganese

Hazard		A A			
Pictograms:	<				
C: a1		Dansan			
Signal Words:		Danger			
Hazard	D: 1 6 ·	D: 1 c ·	7.6:11 1 · · · · · ·		
Statements:	·Risk of causing allergies, asthma or breathing difficulties if inhaled.	·Risk of causing allergies, asthma or breathing difficulties if inhaled.	·Mild skin irritation ·Eye irritation. ·Respiratory disorders.		
	·Risk of causing an allergic skin reaction. ·May cause cancer.	·Risk of causing an allergic skin reaction. ·Suspected of causing	· Cause of respiratory failure due to longterm or repetitive		
	·May cause adverse effects on fertility or the unborn child. ·Risk of respiratory irritation.	genetic disease	exposure. ·May be harmful to aquatic life due to long lasting effects		
	· Cause of respiratory failure due to long-term or repetitive exposure. · May be harmful to aquatic life due to				
Precautionary	long lasting effects [Prevention]		<u> </u>		
Statements:	·Obtain safety instruct	tions* before use.			
	understood. •Use appropriate perso	ll safety precautions have onal protection and ventil			
	away from exposure. ·Wear suitable protect:	ive gloves.			
	·When insufficient ven	tilation, wear respirator	as required.		
	·Do not breathe dust, f	ume or vapor.			
	·Do not eat, drink or si	moke in handling area.			
	·Wash skin thoroughly	after handling.			
	·Do not release into the	e environment.			
	[Responses]				
	· If inhaled, move to breathe.	fresh air and take a re	st with posture easy to		
	·If respiratory symptoms occurs, contact a doctor.				
	·When feeling ill, get n	nedical advice/attention.			
	·Take off contaminated clothing and wash before reuse.				

- ·If on skin, rinse away immediately with a large amount of water and soap.
- ·If skin irritation occurs, contact a doctor and get medical advice/attention.
- · If exposed or concerned, get medical advice/attention.
- ·If dust is in eyes, immediately wash away with clean water (remove the contact lenses if possible). If irritation persists, get medical advice/attention.
- · If a large amount of dust is swallowed, get medical advice/attention after ingesting plenty of water to dilute.

(Storage)

·Avoid sudden changes of temperature and high humidity for storage.

(Disposal)

·Dispose of contents/container to an approved waste disposal plant under the laws.

3. Composition/Information on Ingredients

- Distinction between substance and mixture: Mixture (alloy)
- Chemical name or general name: High-Speed Tool Steel

High-Speed Tool Steel may be coated or surface treated with the following substances.

Coating materials: CrN, TiAlN, TiC, TiCN, TiN, AlCrN, Ti,SiN

Surface treatment: Steam treatment (Fe₃O₄), Nitriding treatment (Fe₄N, Fe₂N)

• Ingredients and concentration or concentration range (composition) of the High-Speed Tool Steel.

Ingredient	Chemical Formula	CAS No	Official Number of Law for PRTR	Official Number of Industrial Safety and Health Law	Composition mass%
Iron	Fe	7439-89-6	N/A	N/A	N/A
Silicon	Si	7440-21-3	N/A	N/A	0-0.7
Manganese	Mn	7439-96-5	Class1:412	Appendix9-550	0-0.5
Chromium	Cr	7440-47-3	Class1:87	Appendix9-142	3-5
Molybdenum	Mo	7439-98-7	Class1:453	Appendix9-603	0-10
Tungsten	W	7440-33-7	N/A	Appendix 9-337	1-15
Vanadium	V	7440-62-2	N/A	N/A	1-8
Cobalt	Co	7440-48-4	Class1:132	Appendix 9-172	0-12

^{*}For the details regarding the content of the designated chemical material such as cobalt, chromium, manganese and molybdenum (effective digit: 2), please contact to the above supplier.

4. First-Aid Measures

If Inhaled

• If the high concentration of dust is inhaled or respiratory symptoms (coughs, gasping, shortness of breath, etc.) are experienced, move to fresh air and take a rest with posture easy to breathe. If breathing difficulties occur, administer oxygen inhalation. If breathing

^{*}For safety instructions, refer to the Japan Cutting & Wear-resistant Tool Association website (http://www.jta-tool.jp/) .

^{*}Even if the cemented carbide do not contain cobalt, chromium, manganese as an active ingredient may include cobalt, chromium, manganese as an impurity.

has stopped, immediately administer artificial respiration and get medical advice/attention.

• If irritation or rash persists, get medical advice and attention.

If on Skin

• If dust is contacted with skin, take off contaminated clothing and rinse the affected area with soapy water thoroughly. If irritation or rash persists, get medical advice/attention.

If in Eves

• If dust is in eyes, immediately wash away with clean water (remove the contact lenses if possible). If irritation persists, get medical advice/attention.

If Swallowed

• If a large amount of dust is swallowed, get medical advice/attention after ingesting plenty of water to dilute.

5. Fire-Fighting Measures

Suitable Extinguishing Media and Unsuitable Extinguishing Media

• To extinguish the fire of dust, use dry sand, expanded vermiculite, dilatable perlite, ABC type (general, oil, electric fire) powder extinguishers or water (no water allowed for the dust containing cut powders of light metal such as magnesium and aluminum).

Special Protective Equipment and Emergency Procedures for Fire-Fighters

• In fighting a fire, wear a protective clothing, dust-proof respirator or respiratory protective equipment.

6. Accidental Release Measures

Personal Precautions, Protective Equipment, and Emergency Procedures

• It is recommended that someone who cleans dust should wear clothing and respiratory protective equipment to minimize exposure.

Environmental Precautions

Dispose of dust as industrial wastes and prevent release in water systems.

Containment and Cleanup Methods and Equipment

• If there is dust which occur from High-Speed Tool Steel producing process, isolate the area and remove with a cleaner equipped with a filter which can take up fine particles very efficiently. If appropriate removing methods are not available, sweep with water sprayers or wet mops.

7. Handling and Storage

Handling

■ Technical Measures

 If the disperse of dust containing cobalt or manganese is concerned, provide local exhaust ventilation and use personal protective equipment to minimize exposure to human body.

■ Precautions for Safe Handling

- Obtain safety instructions before use.
- · Do not handle until all safety precautions have been read and understood

■ Contact Avoidance

- Take measures described in "Exposure Controls/Personal Protection."
- Do not breathe dust, fume or vapor.
- · Do not eat, drink or smoke in handling area.

■ Hygiene Measures

- · Wash skin thoroughly after handling.
- Do not release into the environment.

Storage

■ Conditions for Safe Storage

Avoid sudden changes of temperature and high humidity for storage.

■ Materials for Safe Container

Use materials meeting the specific gravity of High-Speed Tool Steel

8. Exposure Controls/Personal Protection

Exposure Prevention

·Permissible concentration in working environment (reference value)

Ingredient	Chemical Formula	OSHA* PEL* mg/m³	ACGIH* TLV* mg/m³	Japan Society for Occupational Health Exposure Limit* mg/m³
Iron	Fe	N/A	N/A	N/A
Silicon	Si	15	10	N/A
Manganese	Mn	5	0.2	0.3
Chromium	Cr	0.5	0.5	0.5
Molybdenum	Mo	15	10	N/A
Tungsten	W	5	5	N/A
Vanadium	V	N/A	N/A	N/A
Cobalt	Co	0.1	0.02	0.05

*OSHA: Occupational Safety & Health Administration U.S. Department

*PEL: Permissible Exposure Limit

*ACGIH: American Conference of Governmental Industrial Hygienists Inc.

*TLV: Threshold Limit Value

* Exposure If processing such as polishing and cutting that generates dust, for

Limit: ingredients with not indicated value, refer to the exposure limit of the

Japan Society for Occupational Health

*N/A: Not Applicable

·Facility measures

Provide local exhaust ventilation so that dusts in the air may not exceed the exposure limits in the above table. It is to be noted that management concentration of the cobalt (and its inorganic compounds) and manganese (and its inorganic compounds) are to be 0.02mg/m^3 and 0.2mg/m^3 respectively in accordance with the working environment assessment standard by Japanese Minister of Health, Labour and Welfare under the paragraph (2), Article 65-2 of the Industrial Safety and Health Act in Japan.

In addition, cobalt (and its inorganic compounds) and manganese (and its inorganic compounds) in the storage or handling, and that to take the necessary action conforming to the Ordinance on Prevention of Hazards due to Specified Chemical Substances.

Protection Measures

• Respiratory Protection: Dust-proof respirators and respiratory protective equipment

are recommended.

• Hand Protection: Protective gloves for dust are recommended.

• Eye/Face Protection: Eye and Face protections for dust are recommended.

• Skin/Body Protection: Avoid direct skin contact.

Clean up deposited dust on clothing, rags, etc. by washing or absorbing with suitable filters but not by whisking off.

Change the contaminated clothing into clean one.

Hygiene Measure

Wash skin thoroughly after handling.

9. Physical and Chemical Properties

Physical State: Solid state

Color: Shiny silver color

(in case of the coated or surface treated High-Speed Tool Steel, the

appearance color is often different.)

Odor: Odorless

pH: No data available Melting/Freezing $1200-1400~^{\circ}\mathrm{C}$

Point:

Boiling or Initial No data available

Boiling Point and Boiling Range:

Flammability, No data available

Explosion
Limits,
Flammability
Limit,
Flash

Point, Spontaneous Ignition Temperature, Resolution Temperature:

pH: No data available Kinematic No data available

Viscosity:

Solubility: Insoluble

Vapor Pressure: No data available

Density and/or 7-9

Relative Density:

Relative Gas No data available

Density:

Particle No data available

Properties:

10. Stability and Reactivity

A grain of dust which occur from High-Speed Tool Steel producing process is very fine and under the specific conditions in which the dusts are mixed with grinding oil with low flash point, it is possible to become pyrophoric. If dusts under very flammable conditions are dispersed in the air, it is possible to explode.

The each metallic ingredients (cobalt, chromium and manganese) for composing the High-Speed Tool Steel has the following information about stability and reactivity under specific conditions.

Stability and reactivity of cobalt alone in below,

(When cobalt is included as ingredients of High-Speed Tool Steel.)

Reactivity, chemical stability: Stable to heat and contact with water

Ignite spontaneously in air

Hazardous reactions: It reacts with strong oxidizing agents

It reacts violently with oxygen, and it poses a risk

of fire or explosion

It reacts violently with acid to generate hydrogen

Conditions to avoid: Contact with incompatible materials

Incompatible materials: Strong oxidizing agents, acid

Hazardous decomposition products: By combustion, cobalt oxide and fumes of cobalt

oxide may occur

Stability and reactivity of chromium alone in below,

(When chromium is included as ingredients of High-Speed Tool Steel.)

Reactivity, chemical stability: Stable under normal handling conditions

Hazardous reactions: Reacts violently with strong oxidizing agents such

as hydrogen peroxide, it poses a risk of fire or

explosion.

It reacts with dilute hydrochloric acid and dilute

sulfuric acid.

Conditions to avoid: The alkali or alkaline carbonate is Incompatible.

When mixed with air in powder or granular form,

there is a possibility of dust explosion.

Incompatible materials: Strong oxidizing agents, dilute hydrochloric acid,

dilute sulfuric acid, alkali, alkali carbonate

Hazardous decomposition products: During combustion, there can be irritating or toxic

fumes and gases.

Stability and reactivity of manganese alone in below,

(When manganese is included as ingredients of High-Speed Tool Steel.)

Reactivity, chemical stability: Stable under normal handling conditions.

Hazardous reactions: Toxic fumes occur when heated.

Reacts violently with nonmetals (chlorine, fluorine, oxygen, etc.) at high temperature, causing fire and

explosion hazard.

Reacts violently with hydrogen peroxide, bromine pentafluoride, nitrogen dioxide and aluminum

dust, causing fire and explosion hazard.

It reacts with boron, carbon, silicon, phosphorus,

sulfur, oxidant.

It reacts explosively with nitric acid and

ammonium nitrate.

Conditions to avoid: In the case of powder, it reacts with water or steam

to generate hydrogen.

When mixed with air in powder or granular form,

there is a possibility of dust explosion.

Incompatible materials: High temperature heating, mixing and contact

with incompatible hazardous substances.

Strong oxidants, strong acids, hydrogen peroxide, bromine pentafluoride, nitrogen dioxide,

nonmetals, aluminum dust, etc.

Hazardous decomposition products: Upon heating, irritating, corrosive, toxic gases and

fumes are generated.

11. Toxicological Information

Acute Toxicity:

Skin Corrosion/Irritation:

Serious Eye Damage/Eye Irritation: Respiratory or Skin Sensitization:

Germ Cell Mutagenicity:

No data available on High-Speed Tool Steel Carcinogenicity: Group 2A on IARC, as cobalt powder

coexisting with tungsten carbide powder. Suspected to be carcinogenic in humans

(Ref.1)

Reproductive Toxicity:

No data available on High-Speed Tool Steel

Specific Target Organ Toxicity/Systemic Toxicity: No data available on High-Speed Tool Steel (Single Exposure)

Specific Target Organ Toxicity/Systemic Toxicity: No data available on High-Speed Tool Steel (Repeated Exposure)

Aspiration Hazard: No data available on High-Speed Tool Steel

12. Ecological Information

Ecotoxicity, Persistence, Degradability, Bioaccumulation, Mobility in soil, Hazardous to the ozone layer

• Not reported on High-Speed Tool Steel

13. Disposal Considerations

Safe and environmentally desirable disposal or recycle method

- The main ingredients such as tungsten, cobalt are rare metal. It is desirable to collect and recycle them.
- For disposal, conform to the applicable laws regarding industrial wastes such as 'Waste Disposal and Public Cleansing Law' and relevant local by laws.

14. Transport Information

International Regulations

UN Number: Not applicable Proper Shipping Not applicable

Name

UN Hazard Class: Not applicable
Packing Group Not applicable
Marine Pollutant: Not applicable

Domestic Regulations

Land Regulatory Information In accordance with

the Fire Service Act/

the Road Act

Marine Transportation In accordance with

Information: the Ship Safety Act/

the Act on Port

Regulations

Marine Pollutant: Not applicable

Aviation transportation In accordance with information: the Civil Aeronautics

Act

^{*}When transporting a powder of metallic ingredients (cobalt, manganese) for composing the High-Speed Tool Steel, there is a possibility that it is necessary to take appropriate action in accordance with the relevant provisions established by IMO (International Maritime Organization), ICAO (International Civil Aviation Organization), IATA (International Air Transport Association).

^{*}When transporting a powder of metallic ingredients (cobalt, manganese) for composing the High-Speed Tool Steel, there is a possibility that it is necessary to take appropriate action in accordance with the relevant provisions of Ship Safety Law and the Aviation Law.

When transporting the dust which occur from High-Speed Tool Steel producing process, make sure that there is no damage or corrosion or leakage of the container, to ensure implementation of the prevention of collapse of cargo.

15. Regulatory Information

Name and Information of Applicable Regulatory

- Law for Pollutant Release and Transfer Register (PRTR)
- Manganese: "Class 1 designated chemical substances", Cabinet OrderNo.412 Chromium: "Class 1 designated chemical substances", Cabinet OrderNo.87
- Molybdenum: "Class 1 designated chemical substances", Cabinet OrderNo.453
 - Cobalt: "Class 1 designated chemical substances", Cabinet Order No.132
- Industrial Safety and Health Law, Ordinance on Prevention of Hazards due to Specified Chemical Substances
- Manganese: The substances are defined in the Article 57-2 of the Act, and the manganese is listed by No.550 in Appended Table9 in the Article 18-2 of the Enforcement Order as "Dangerous or Harmful Substances to be notified their names, etc."
 - Article 2, Paragraph 1, Items 2 and 5 of Ordinance on Prevention of Hazards due to Specified Chemical Substance, Specified chemical substance class 2, Management class 2.
 - When the content of cobalt and cobalt oxide is less than 1%, the Ordinance on Prevention of Hazards due to Specified Chemical Substance is not covered.
- Chromium: The substances are defined in the Article 57-2 of the Act, and the chromium is listed by No.142 in Appended Table9 in the Article 18-2 of the Enforcement Order as "Dangerous or Harmful Substances to be notified their names, etc."
- Molybdenum: The substances are defined in the Article 57-2 of the Act, and the molybdenum is listed by No.603 in Appended Table9 in the Article 18-2 of the Enforcement Order as "Dangerous or Harmful Substances to be notified their names, etc."
 - Tungsten: The substances are defined in the Article 57-2 of the Act, and the tungsten is listed by No.337 in Appended Table9 in the Article 18-2 of the Enforcement Order as "Dangerous or Harmful Substances to be notified their names, etc."
 - Cobalt: The substances are defined in the Article 57-2 of the Act, and the cobalt is listed by No.172 in Appended Table9 in the Article 18-2 of the Enforcement Order as "Dangerous or Harmful Substances to be notified their names, etc."
 - Article 2, Paragraph 1, Items 2 and 5 of Ordinance on Prevention of Hazards due to Specified Chemical Substance, Specified chemical substance class 2, Management class 2.
 - When the content of cobalt and cobalt oxide is less than 1%, the Ordinance on Prevention of Hazards due to Specified Chemical Substance is not covered.

The following attention should be paid for dust which occur from High-Speed Tool Steel producing process.

- If a large amount of dust containing cobalt is inhaled, blood, heart, thyroid gland, and spleen disorders may result. (Ref.2)
- It is reported that repeated or prolonged contact with cobalt or chromium may affect skin, respiratory organs, heart, etc. (Ref.3 6)
- Contact with molybdenum stimulates skin and eyes. Also, inhalation and swallowing of molybdenum may be harmful. (Ref.7)
- For carcinogenicity of metallic ingredients of High-Speed Tool Steel has the following knowledge.

Cobalt metal ACGIH A3: Confirmed animal carcinogen with unknown relevance to humans. IARC 2B: Possibly carcinogenic to humans. Japan Society for 2B: The substance has been determined to be Occupational possibly carcinogenic to humans (with Health relatively insufficient evidence). Chromium metal IARC 3: Not classifiable as to its carcinogenicity to humans.

numans.

American Conference of Governmental Industrial Hygienists Inc.

*IARC: International Agency for Research on Cancer

Disclaimer

*ACGIH:

The contents of this SDS are based on material and information available as of today and may be revised due to knowledge newly obtained. The values of concentration, physical/chemical properties are not guaranteed. In addition, the precautions described herein apply only to normal uses, and thus safety cannot be guaranteed.

Reference URL

Ministry of Economy, Trade and Industry: http://www.meti.go.jp/
 Ministry of the Environment: http://www.env.go.jp/
 Ministry of Health, Labour and Welfare: http://www.mhlw.go.jp/
 Japan Industrial Safety and Health Assoc.: http://www.jaish.gr.jp/
 International Agency for Research on Cancer: http://monographs.iarc.fr/
 International Chemical Safety Card: http://www.nihs.go.jp/ICSC/

National Institute of Technology and Evaluation :

http://www.safe.nite.go.jp/ghs/list.html

Reference Documents

- (1) IARC Monographs on the Evaluation of Carcinogenic Risks to Humans, vol.86 (2006).
- (2) Food & Drug Research Laboratories, study No.8005B (4.11.84).
- (3) T. Shirakawa et al., Chest. 95, 29 (1989).
- (4) International Chemical Safety Cards (cobalt, chromium, nickel).
- (5) The Guide to Chemical Hazards (edited by Japan Industrial Safety & Health Association)
- (6) A. O. Bech et al., Brit. J. Ind., 19, 239 (1962).
- (7) Chemical safety management data book, (The Chemical Daily Co., Ltd.)

Revision History

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